

**Superior Precast Products, Inc.**  
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Superior Precast Products  
Test Reports



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**Sampling and Testing Architectural Cast Stone  
Specifications per ASTM C1364**

Date: April 4, 2006

Project Number: BL-06-01312

Client:  
Mr. Gary Nap  
Superior Precast Products, Inc.  
1500 Ravine Rd  
Kalamazoo, MI 49004

Project Description:  
Architectural Cast Stone Testing  
Kalamazoo Plant

**Sample Data**

Type of Unit: 2" x 2" x 2" Samples Cut from Unit  
Supplier: Superior Precast  
Mix Design: Not Given  
Date Cast: 2/17/06  
Date Received: 3/16/06

**Standard Test Method for Absorption of Architectural Cast Stone (Test Method A, Cold Water)  
ASTM C1195**

Sample Number:	IA	IB	IC	Average	Specifications
Date Tested:	3/23/06	3/23/06	3/23/06		
Moisture Content as Received (%):	4.3	4.3	4.2	4.3	
Absorption (%):	4.5	4.5	4.2	4.4	Max 6.0

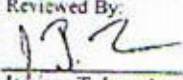
**Standard Test Method for Compressive Strength of Architectural Cast Stone  
ASTM C1194**

Sample Number:	IA	IB	IC	Average	Specifications
Date Tested:	3/31/06	3/31/06	3/31/06		
Width (in.):	1.98	2.00	2.00	1.99	
Height (in.):	2.05	1.99	1.99	2.01	
Length (in.):	2.01	2.01	2.02	2.01	
Compressive Strength (psi):	14,030	13,890	13,640	13,850	Min 6500

Remarks: The samples meet the requirements for compression and absorption.

cc:

Reviewed By:

  
Jamison T. Langdon  
Concrete Materials Specialist